



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18650-101-1
Job Sheet 169053



Part No: RBT18650-101-1

Job Qty: 1 ea

Part Name: Drain Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/4/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18650-101 Rev B IPP Rev B 17.11.29 DWG Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/2/17	0.00	0.00	Start Up Machining-3		
110	CNC Lathe	1 pcs		12/4/17	0.00	0.50	MORI SL-154		
120	QC	1 pcs		12/4/17	0.00	0.00	QC2 Machining-4		
130	QC	1 pcs		12/4/17	0.00	0.00	QC8 Machining-4		
140	QC	1 pcs		12/4/17	0.00	0.00	QC5		
150	Outsource	1 pcs		12/4/17			ATG001-VC	15	
160	Packaging	1 pcs		12/4/17	0.00	0.00	Packaging2		
170	QC	1 pcs		12/4/17	0.00	0.00	QC6		
180	QC21-FG	1 Ea		12/4/17	0.00	0.00	QC21		

Part Op 110 - 1-Machine as per folio FB630 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Descriptions: 150 - Issue P/O to ATG : PO _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2 WATER SEAL -Certificate of Conformity is required

P/O: 38553

DAS
13
9-89

DEC 04 2017

DEC 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R1.000	0	54	0	0

Part Specifications

Specifications could not be found.

DQA:

Date:

QA Closed:

Date:

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



Work Order:

Part No.

NCR No.

Date:

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADATEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Environment
Design
Doc/Data
Equip/Tooling
Handling/Pre
Material
Internal Transport
Tribal Knowledge
LOA
Substation
Past Expiry Date
Misidentified




Drain Tool

PART NO:

RBT18650-101-1

Revision:

Operation:

Start up Operation

Change No:

Mfg Date: 12/01/17

Job No: 169053

Material
Set-up
IM/Rol
cken/C
pectio
ntamir
unters
t Tool




Drain Tool

PART NO:

RBT18650-101-1

Revision:

Operation:

Outsource

Change No:

Mfg Date: 12/01/17

Job No: 169053

WAVE/1 WSL III Tube
Marks/Chatter

Instructions incomplete/Unlabeled
Drill Holes

Misaligned/off center

Turning Sequence

neering
Quality
Other

Approval

Completed By

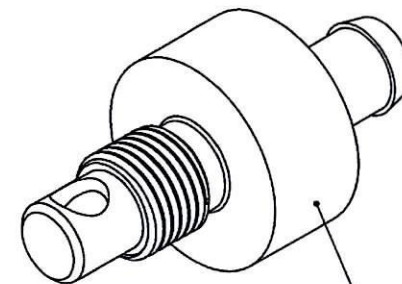
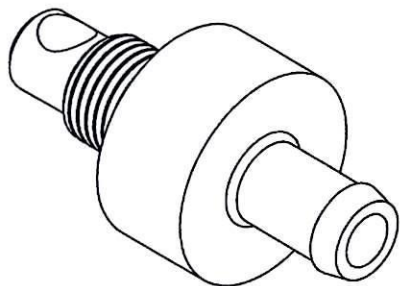
Supervisor
Verification

Coordinator
Approval

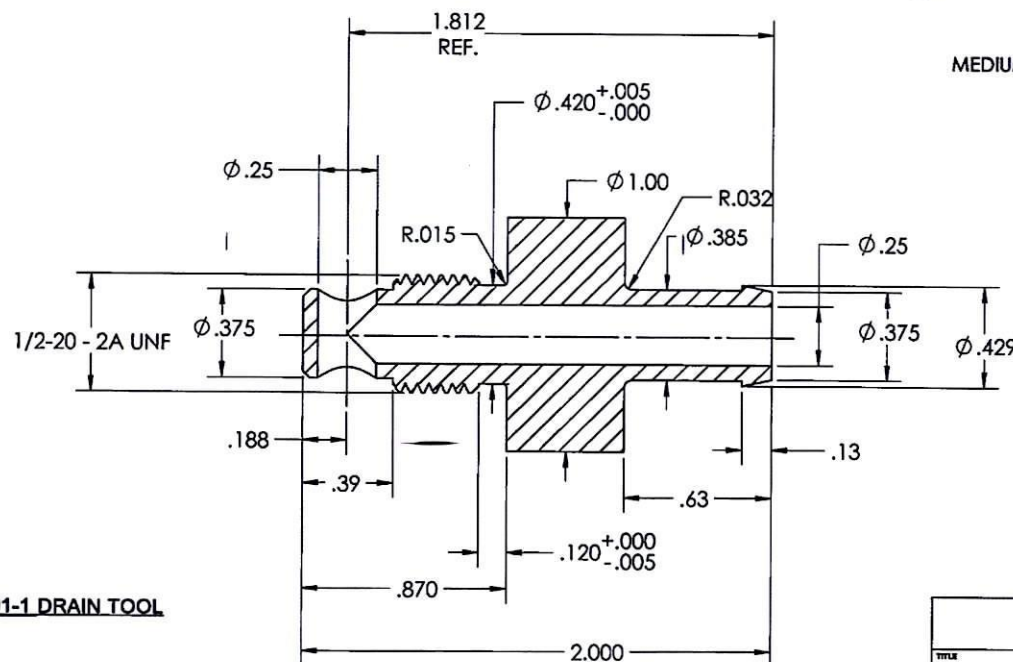
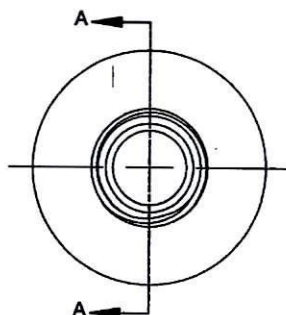
oned Wrong
de Dimensions
'Under tolerance
ncorrect
ost/Missing
Moved
ing

RBT 18 650-101-1

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



MEDIUM DIAMOND KNURL



RBT18650-101-1 DRAIN TOOL

SECTION A-A

NOTES:

- 1) MATERIAL: 6061-T6
- 2) FINISH: RED ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

DART AEROSPACE Mississauga, Ontario, Canada	
TITLE	
DRAIN TOOL	
DWG NO.	REV
RBT18650-101-1	B
DESIGN BY: VM 9/5/2017	XXX ± .005 FRACTIONS ≤ 1/8
DRAWN BY: VM 11/02/2017	XX ± .01 ANGLES ≤ 5°
CHECKED: SAC 11/29/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
MFG. APPR: VM 11/27/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: VM 11/29/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
DATE: 11/2/2017	
SCALE: NTS	WEIGHT: 0.0 LBS
SHEET 2 OF 3	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038553

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038553
PO Date: 12/4/17
Due Date: 12/11/17
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@artaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	169053	RBT18650-101-1	Drain Tool : URF17-660 -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water WATER SEAL -Certificate of Conformity is required	Firmed	12/11/17	1 pcs ✓	0 pcs	1 pcs	\$16.00/pcs	\$16.00 <i>uncl</i> <i>12-12-17</i>
2	168550	RBD29905-1	Side Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	12/11/17	4 pcs ✓	0 pcs	4 pcs	\$16.00/pcs	\$64.00 <i>uncl</i> <i>12-12-17</i>
3	168575	RBD29905-3	Cord Handle -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	12/11/17	1 pcs ✓	0 pcs	1 pcs	\$16.00/pcs	\$16.00 <i>uncl</i> <i>12-12-17</i>
4	168574	RBD29905-15	Center Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625	Firmed	12/11/17	5 pcs ✓	0 pcs	5 pcs	\$16.00/pcs	\$80.00 <i>uncl</i> <i>12-12-17</i>



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914270

Date: 11-Dec-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
1 ea	Part: RBT18650-101-1 Drain Tool Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22096		Rev: B PO: PO038553 Line: 1
2 ea	Part: RBPWC38147-1 Drain Quill Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22121		Rev: A PO: PO038553 Line: 15
4 ea	Part: RBD29905-1 Side Plate Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22097		Rev: 5 PO: PO038553 Line: 2
1 ea	Part: RBD29905-3 Cord Handle Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22098		Rev: 5 PO: PO038553 Line: 3
5 ea	Part: RBD29905-15 Center Plate Red Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22099		Rev: 5 PO: PO038553 Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

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Fax: (613) 446-4556

Pack List

Number: 914270

Date: 11-Dec-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	OUR TRUCK
Quantity	Description
	Date: <u>11/12/2017</u>
	Certified Signature: <u>[Signature]</u>
	Receiver Signature: _____
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
	Made in Canada.